

## **Roc Doc Rear Axle U Bolt Skidz Installation Instructions**

**WARNING: Failure to follow these instructions or install these parts correctly could result in damage to your vehicle, severe injury, and even death. These parts must be installed by a competent, qualified professional service technician. Failure to install the parts correctly, modification or alteration of the parts, or not operating them consistent with the printed instructions, or operating the beyond rated capacity voids any warranty, express or implied, of Roc Doc.net, including, but not limited to, merchantability or fitness for particular purpose.**

1. Raise the rear of the vehicle with a hoist or jack and place stands under the frame.
2. Install these parts one side at a time. Support the leaf spring with a jack stand to prevent suspension travel when you remove the four nuts and lock washers from the 2 U Bolts.
3. Before you remove any of the U Bolt nuts, we suggest you use a tie down strap wrapped around the U Bolt Plate to hold the U Bolt bottom Plate in position against the bottom of the leaf spring when the nuts are removed from the U Bolts. Remove the four U Bolt Nuts and Lock Washers.
4. Place the correct U Bolt Skid in position and loosely start the U Bolt Nuts with a Lock Washer on each. The U Bolt Skid is installed with the straight edge toward the tire and the curved side of the shield towards the differential to protect the shock mount.
5. Remove the tie down strap holding the U Bolt Plate. Tighten the U Bolt nuts progressively in a crisscross pattern to maintain correct alignment of the U Bolt Skid and torque to 56 ft-lbs.
6. Repeat these same steps for the other side U Bolt Skid.
7. **IMPORTANT:** Re-torque the U Bolts Nuts in a crisscross pattern after no more than 20 miles of driving following step 6.